ENGINEERING CHANGE NOTICE DART AEROSPACE LTD

. y	DART AEROSPACE LTD												
Date: 09.03.06 Job No.: Po						D252 ADR Yes/No: Yes ADR Date:			Date:	09.03:00	}_E@N#:	09-	541
	oduct No.: D130-780				Created By:	HS		ved By:	NA/		09-	541	
Pro	oduct Name: Spacepod, Hing	ge Door I	Modification			Checked By:		Gener	al Manage	r Approval:			
Distribution Read Resp Initial / Da						Distribution			Bond	Door	1,:4:	I / Doto	
_	duction Manager	Reqd Y	Resp	Initial / Dat	ie.	Distribution DQA / QA Coord	d		Reqd N	Resp	เกเนล	al / Date	
	oduction Engineering Coord	Y	LL EC			QC Coordinator		-	N			<u> </u>	
	eduction Document Control	Y	JLB			Marketing			'\	sw			
	stomer Technical Support	Ÿ	DS			Customer Order	r Proces	sina	Ň				
_				 				3					
_			<u> </u>						<u> </u>				
	ason for Change:												
Do	or seal recieves excessive we	ear from	hinge door modi	fication - pro	vides rep	lacement seal							
n.	cuments Affected:								 				
	l 9444 Rev. A												
	892 Rev. A												
ا	002 NCV. A												•
	F	PARTS	MUST COMP	LY	Ш	PREVIOUS PA	RTS S	ATISF	ACTOR	ΥL	х		
#	Quality Assurance Actions	:		Regd	Resp			Notes				omplet	e
1	Notify Previous Customers	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,				No kits in the field		10100			 	- Cimpiot	
_	Notify Eurocopter France	<u> </u>				No kits in the field				·····	_		
2	Notify Eurocopter France			N									
3					<u> </u>								
#	Engineering Actions			Reqd	Resp	1		Notes			1 0	omplet	e l
	Required Documents/Drawin	nas Unde	r Review	N		<u> </u>		10100					$\widetilde{}$
	Create Eurocopter Form (FEE)									-		-	
	Notify TC / FAA of Change			N N									
	Document Control Actions	3	·	Reqd	Resp			Notes			<u> </u>	omplet	.e
_	Move Electronic Files		,	Y	KJ	ļ					20 05		
9				Y	KJ						09.0=		12
	Update Controlled PDF Files 1 Update Master Document List (MDL)			Y	KJ HS	120 · T					09.0		000
	Update Master Document Lis			Y	KJ	Rev. D Rev. B					100	<u>210</u>	17
	<u> </u>		arv	N	17.0	Ken, D					U1, U	2. 10	8
	13 Update Product Development Summary 14 Update QSI 021 and/or STC Approval List			N N		 							
	15 Update Parts / STC Database			Y	KJ						09 03	104	15
	6 Update / Verify ARC Database			Y	KJ						7/10/0	3.10	\$\$\overline{x}_{-1}\$
	7 Create / Update Change Record Form			Y	KJ	D130-780-011 still	at CHG	001			139,03	100	147
18	18 Create / Update PPP's			Y	KJ						09,02	5.10	-13F
19	Update Document Control D	atabase	/ Laminated Dwg	js N									70
	Update Grey Project Binder			Υ	KJ	add ADR					09.03	.10	4
	Update D-Part/M-Drawing/D	SI/DEO	Master Binders	Υ	KJ						09.03	10	-KE
22													
23			٦.		<u> </u>	J							j
_													
	scription / Action:												
	e Hinge door modification D1:				door sea	al. DSI 9444 provide	es instru	ctions fo	or the insta	allation of L	03892-1 replac	ement s	seal.
	reate estimates for the produc	CHON-OT-L	J3692-1-8 00 18.—				1 —						
	o kits in stock dd 1x D3892-1 to D130-780-0	naa bita i	n production			299	40						i
	S will take care of D130-780-			•	Contere	1	ſ						
				-	Copiers.	1, 1,	25	45530	2				
- ,	DS19444-011	دين	CHG 00	1		090	, ,	15/1					
						al. DSI 9444 provide	(12831					
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ECN Verified & Complete:

Date: __

ENGINEERING CHANGE NOTICE DART AEROSPACE LTD

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Date: 09.03.06		Job No.:		Poo	252	ADR Yes/No: Yes ADR	Date:	09.03:00	6 I / 1	- 541	
Product No.: D130-780							oved By:	ed By: 09.03706 ECM#: 09-			
Product Name: Spacepod, Hin	ge Door	Modification	n			Checked By: Gen	eral Manage	ager Approval:			
		1 -	11	4:-1 / D-		Do-4-9		Т	1 22 1 1 5		
Distribution Production Manager	Reqd Y	Resp	ını	itial / Da	te .	Distribution DQA / QA Coord	Reqd	Resp	Initial / D	ate	
Production Manager Production Engineering Coord	Y	LL. EC				QC Coordinator	N N	ļ			
Production Document Control	Y	ALB-	TW			Marketing	Y	sw			
Customer Technical Support	Ϋ́	DS	سر	le		Customer Order Processing	i N	- 300			
outernot recrimed outport	·				••	Guotomor Grade : 100000mg	 	 			
		<u> </u>					<u> </u>				
Reason for Change:	_			-							
Door seal recieves excessive w	ear from	hinge doo	r modificat	ion - pro	vides rep	acement seal					
Documents Affected:											
DSI 9444 Rev. A											
D3892 Rev. A											
1											

1	PARTS	MUST C	OMPLY		PREVIOUS PARTS SATIS	FACTOR	х Г	x			
				Reqd	Resp			L			
						Notes			Complete		
1 Notify Previous Customers				N		No kits in the field					
2 Notify Eurocopter France				N							
3											
				Reqd	5						
# Engineering Actions 4 Required Documents/Drawings Under Review					Resp	Notes			Comp	lete	
5 Update Product Compatabil				N N	!			. ,,			
6 Create Eurocopter Form (FE				N		:					
7 Notify TC / FAA of Change				N							
									•		
# Document Control Actions	S		•	Reqd	Resp	Notes			Comp	lete	
8 Move Electronic Files				Y	KJ				1000		
	9 Update Blue/Pink/DSI Folder and Electronic Files				KJ				109,03,1	0,74-	
10 Update Controlled PDF Files 11 Update Master Document List (MDL)				Y	KJ HS	<i>V</i> = -	····		09.03.10		
11 Update Master Document Li 12 Update Document Record (Y	КJ	Rev. D Rev. B				3.000	
12 Update Document Record (DR) 13 Update Product Development Summary					- 1/3	REN. 15			01,02.1	0 18-	
14 Update QSI 021 and/or STC Approval List											
15 Update Parts / STC Database					KJ				09 03 10	18	
16 Update / Verify ARC Database				Y	KJ				03.03.10		
17 Create / Update Change Record Form				Y	KJ	D130-780-011 still at CHG 001	· · · · · · · · · · · · · · · · · · ·		09,03,10	442	
18 Create / Update PPP's				Υ	KJ				09,03.10	2 487_	
19 Update Document Control Database / Laminated Dwgs				N						-'Υ	
20 Update Grey Project Binder 21 Update D-Part/M-Drawing/DSI/DEO Master Binders				Y	KJ	add ADR			09,03,10		
	ISI/DEO	iviaster Bir	iders	Y	KJ				09.03.10	- BC (
22 23				├—	<u> </u>						
	-			L	-						
Description / Action:											
	30-780-0	11 causes	wear to th	ne upper	door sea	DSI 9444 provides instructions	for the insta	allation of D	3892-1 replaceme	nt seal.	
- Create estimates for the produ						· · · · · · · · · · · · · · · · · · ·					
- No kits in stock											
- Add 1x D3892-1 to D130-780-	011 kits	in producti	on			< 2°			<u>ک</u> ر (A , (~	
- HS will take care of D130-780-	-011 curi	ently being	g installed	at Eagle	Copters.	11500			\sim . (C)	9	
-DS19444-011 @ CHG001											
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